CONSTRUCTION

Popular Electronics

JUNE 1978

Protect Your AIR CONDITIONER WITH A "COMPRESSOR GUARD"

Add-on device prevents compressor damage due to sudden loss and reappearance of electric power and low-voltage conditions.

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POWER BLACKOUTS and brownouts, especially during hot spells when the demand for power is at its peak, can cause damage to air-conditioners, refrigerators, and freezers. You can protect your compressor-type appliances from damage due to fluctuating power with the "Compressor Guard" described in this article. It costs about \$15 to build and is easily installed.

Problem Defined. If power to the compressor is suddenly lost and reapplied before system pressures can be equalized, such as during a momentary power outage, damage to the system compressor can result. A low-voltage condition, commonly called "brownout," can also cause damage. In both cases, the damage usually takes place



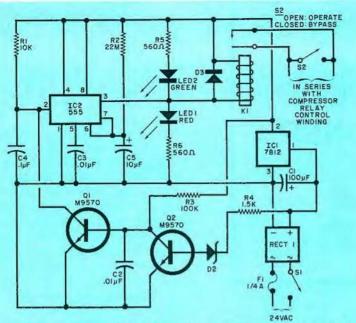


Fig. 1. Circuit provides 4.5 min. delay before power is applied.

PARTS LIST

C1-100-µF, 50-volt electrolytic

C2,C3-0.01-µF disc capacitor

C4—0.1-µF disc capacitor C5—10-µF Tantalum capacitor

D2-Zener diode (see text)

D3-IN4001 rectifier diode

F1-1/4-ampere fast-blow fuse and holder

IC1-7812 voltage regulator

IC2-555 timer

K1—Spst relay with 12-volt coil and 1-ampere contacts (Radio Shack No. 275-003 or similar) or appropriate substitute (see text)

LED1, LED2-Discrete light-emitting diode

(one red, one green)

Q1,Q2-M9570 or similar npn transistor

The following resistors are 1/4-watt, 10%:

R1-10,000 ohms

R2—22 megohms

R3-100,000 ohms

R4—1500 ohms

R5,R6-560 ohms

RECT1-50 PIV bridge rectifier assembly

S1,S2—Spst switch

Misc.—Socket for IC2; chassis; 4-conductor cable; rubber grommets; machine hardware; hookup wire; solder; etc.

in the compressor's drive motor as a result of overheating due to excessive current drain.

Unfortunately, the compressor and its associated drive motor are generally contained in a single sealed unit in home appliances. This means that the entire unit must be replaced as one expensive component. Although the drive motor for the compressor is usually equipped with a thermal circuit breaker, it takes time for it to sense an overload condition and disable power to the motor. The problem here is that during the time the overload condition exists, before is is sensed and power is cut off, the motor can stall and burn out. Repeated momentary power outages take their toll in weakening the motor, with the result that the motor is ultimately damaged even with the thermal circuit breaker in proper operating condition protecting the circuit.

The Compressor Guard circuit described here can be added to any compressor-type appliance to provide an added degree of protection.

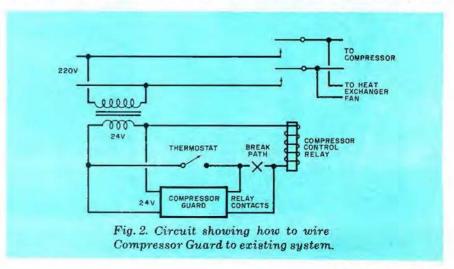
How It Works. As shown in Fig. 1, the Compressor Guard is built around a 555 timer integrated circuit (*IC2*). The power source for the timer circuit is 24 volts ac, which is taken from the appliance itself. In the case of a central air-conditioning system, the 24 volts is supplied by the system's step-down transformer, as

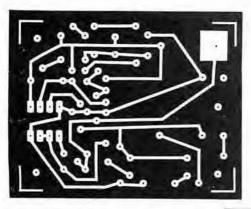
shown in Fig. 2. This transformer is part of the air-conditioning control circuitry and supplies power to the compressor's control relay through the contacts of the house thermostat. If the house is too warm, the thermostat closes and energizes the control relay, which in turn supplies power to the compressor unit. (Note: If the compressor system operates at a higher voltage, a separate 24-volt source and a relay with contacts rated for high voltage and current must be used in addition.)

The 24 volts ac is converted to regulated dc by RECT1, C1, and IC1 in Fig. 1 to supply power for the timer circuit. Approximately 4.5 minutes after power is applied, pin 3 of IC2 switches low and energizes relay K1. The period is controlled by R2 and C5. With the K1 contacts closed, a series circuit with the system's thermostat is completed. The compressor can then energize. If a momentary power outage occurs, a minimum of 4.5 minutes must lapse before power can be reapplied to the compressor. This period of time is all that is needed to allow system pressures to equalize and the compressor to be safely started once again.

The low-voltage brownout protection feature of the Compressor Guard is provided by the Q1 and Q2 circuits. The breakdown voltage rating of zener diode D2 is approximately 7% to 10% less than the normal dc output potential of RECT1. As long as the output potential from RECT1 is greater than the breakdown point of D2, Q2 is in a state of conduction and Q1 is held at cutoff.

If system line voltage drops, a resultant decrease in the output potential from RECT1 will occur. If the potential drops to less than the breakdown voltage of D2, Q2 goes into cutoff and Q1 conducts. This grounds pin 2 of IC2, caus-





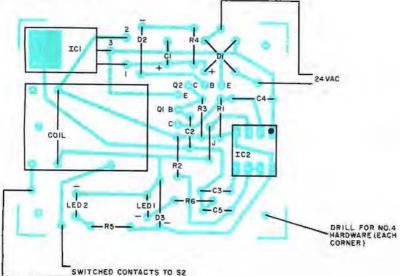
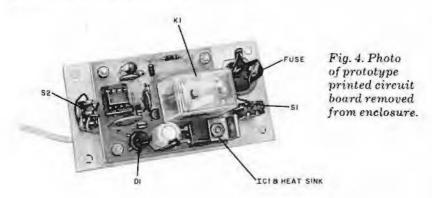


Fig. 3. It is best to assemble the circuit on a printed circuit board. An etching and drilling guide is at top with companent placement guide shown below it.



ing pin 3 of IC2 to switch high and deenergizing K1. As long as the low-voltage condition exists, K1 remains deenergized and interrupts power to the compressor. About 4.5 minutes after the brownout condition clears, K1 energizes to once again supply power to the compressor system.

Status indication of the timer circuit is

provided by LED1 and LED2, which are red and green light-emitting diodes, respectively. While the timer is cycling LED1 is on. Then, when K1 is energized, LED1 extinguishes and LED2 comes on. The LED's and resistors R5 and R6 are not essential to the circuit and can be omitted if desired.

The Compressor Guard can be by-

passed by closing S2. This shorts out the contacts of K1. Switch S2 is included in the circuit to allow system maintenance to be performed.

Construction. Most of the circuit is best assembled on a printed circuit board, the etching-and-drilling guide and component-placement diagram for which are shown in Fig. 3. A small right-angle bracket is used as a heatsink for regulator *IC1*.

Since the pc board assembly mounts behind the front panel of the cabinet in which the circuit is housed, *LED1* and *LED2* (if used) should be mounted on the foil side of the board. Leave enough lead length on the LED's to permit the lenses to fit into small rubber grommets in the front panel when the board is mounted in place with spacers and machine hardware. The fuse holder for *F1*, POWER switch *S1*, and OPERATE/BYPASS switch *S2* should also be mounted on the front panel.

The 24-volt power and relay contact lines can be contained in a four-conductor cable that enters the cabinet through a rubber-grommet-lined hole in the front panel. The assembled printed circuit board is shown in Fig. 4.

To install the Compressor Guard in a system, use the diagram shown in Fig. 2 as a guide. Although Fig. 2 is the representation of the typical scheme used in most central air-conditioning systems, check your system closely to insure compatibility with the Compressor Guard's circuitry. Also, if you are using the Compressor Guard to protect a refrigerator or freezer that does not have the stepped-down 24 volts required, be sure to use a separate 24-volt supply and a heavy-duty relay.

With the Compressor Guard turned on and the compressor running, measure the dc output potential from *RECT1*. Then multiply the figure obtained by 0.93 or 0.90 to obtain the approximate breakdown value of the zener diode required for *D2*. If you cannot obtain a zener diode with the proper breakdown voltage, use two zener diodes that, when connected in series, yield a breakdown characteristic that is as close as possible to the required value.

One Last Note. The Compressor Guard presented here has been designed for inside installations. If you plan to use it in an outside air-conditioning installation, be sure to provide adequate weather proofing to protect the circuit from the elements.