TRANSFORMERS, INDUCTORS, AND COILS


## DESSIGN GUIDE

PROVIDING GLOBAL
DESIGN, MANUFACTURING
AND PROCUREMENT CAPABILITIES


## MISSION STATEMENT

Actown Electrocoil Inc. strives to be a global corporation serving the requirements of non-commodity transformer and coil markets with the goal to create the highest level of value for market leading customers through technical cooperation and collaboration, and world-class service.

## THE COMPANY

Actown Electrocoil Inc. was formed back in 1952 as a modest coil-winding house in the suburbs of Chicago. Through strategic acquisitions, partnerships, and joint ventures, Actown Electrocoil Inc. has grown into a leading transformer and coil supplier with extensive global design, manufacturing, and procurement capabilities.

## QUALITY STATEMENT

Actown Electrocoil Inc. provides quality products and services to the customer utilizing objective driven quality processes in the manufacturing environment. We strive to understand each customer's requirements in delivery, quality, and support, and use these goals as the basis for the specific quality system(s). Based on the ISO model, the quality system(s) utilizes such programs as FMEA, SPC, SPAP, PPAP, and First Article Inspections to prepare our quality planning for the manufacturing process.
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## PART 1: TECHNICAL INFORMATION

## DESIGN CONSIDERATIONS

## BASIC DESIGN E@UATION

Actown Electrocoil Inc. has developed its engineering capabilities extensively to allow us to provide the customer the most optimal design which maximizes performance and minimizes cost.

The following equation shows how the various design variables can be manipulated to achieve the desired outputs. It should be noted that changing one parameter can and will change the other parameters as well:

## $\boldsymbol{\varepsilon}=\mathbf{4 . 4 4} \mathrm{B} N \mathrm{~A}_{\mathrm{c}} \mathrm{f} \times 10^{-8 *}$ <br> Where $\boldsymbol{\varepsilon}$ is the induced voltage, volts <br> B is the maximum induction, gauss <br> $\mathbf{N}$ is the number of turns in the windings <br> $\mathbf{A}_{\mathbf{c}}$ is the cross-section of the magnetic material, $\mathrm{cm}^{2}$ <br> f is the frequency, Hz

* For a sine wave condition

From the equation, we can see how the parameters interact with each other. In most transformer design situations, $\mathcal{\varepsilon}$ is already set. The following cases show what happens when one variable is changed and how it affects the other variables...again, holding $\varepsilon$ constant.

## 1. Increase B

The turns would decrease, reducing copper losses. However, increasing B increases core losses resulting in higher core temperatures.

## 2. Increase $\mathbf{N}$

$B$ would decrease, reducing core losses. Increasing $N$ leads to higher copper losses and requires extra room for more windings. Higher copper losses means higher winding temperatures and reduced efficiencies. Extra room for windings means a larger component.

## 3. Increase $\mathbf{A}_{\mathbf{c}}$

$B$ would be decreased yielding lower core loss per unit weight, however, the weight would increase offsetting some of that gain. An increased area means longer lengths of wire increasing copper losses. This would result in a larger and heavier transformer. Excessive core heating may reduce your $B$ value thus reducing the efficiency.

## 4. Increase $f$

$B$ would decrease, possibly resulting in lower core losses. However, as you move to higher frequencies, core losses could become more significant. $A$ switch to ferrite will minimize these losses but at a cost of decreased $B$. However, the efficiency gains from a higher frequency will more than offset the lower B. The higher frequency would also allow for a smaller transformer, $N$ and/or $A_{c}$ would decrease.

## Confusing...yes. Confusing to us....no

As a very simplified example, an engineer would get a request for a transformer with specified output voltages, power capabilities, and frequency. Based on these requirements, the engineer would determine the type, material, and size of core. Then, using the above relationships, and taking into account the window area, current densities, core, copper, and if applicable, gap losses, the number and size of primary turns is determined. The core and copper losses will determine the temperature rise. To achieve maximum efficiency, the core loss should be equal to the copper loss. From here, knowing the required secondary voltage, the designer would determine the number of secondary turns by using a form of the widely used equation:
$\mathbf{V}_{\text {sec }}=\left(\mathbf{N}_{\text {sec }} / N_{\text {pri }}\right) \mathbf{V}_{\text {pri }}$
Where $\mathbf{V}_{\text {sec }}$ is the secondary voltage
$\mathbf{V}_{\text {pri }}$ is the primary voltage

$\mathbf{N}_{\text {sec }} / N_{\text {pri }}$ is the ratio of secondary turns to primary turns

## Your choice of magnetics is an important one in that it plays a crucial role in the performance, size, and reliability of your circuit.

Frequency has become a strategic variable. Switching power supplies have become so popular because of their ability to operate at high frequencies, thus increasing their efficiency. A switching power supply that supplies the same performance requirements of a linear power supply can be many times smaller in size. Since the induced voltage in a transformer is dependent upon the changing magnetic flux, the more you change the flux (higher frequency), the smaller and more efficient the transformer becomes.

With higher frequencies however, different considerations come into play. With lower frequencies, core material selection is driven by core saturation considerations. Eddy current losses are low so steel laminations can be considered. With higher frequencies, core material selection is driven by core loss considerations. Eddy currents can be significant. Here ferrites are commonly used because their high electrical resistivity minimizes eddy current losses. However, there is a price to be paid for the reduced core losses, and that is that ferrites have lower saturation and permeability values.

What are ferrites? Ferrites are dense, homogeneous ceramic structures made by mixing iron oxide with oxides or carbonates of one or more metals such as manganese, zinc, nickel, or magnesium.

## The choice of magnetics will be influenced by several factors:

1. Circuit topology used, usually chosen to yield the best combination of minimum power transistor off voltage and peak current stresses. Cost and component count must also be taken into account.
2. Operating frequency of the circuit.
3. Power requirements.
4. Regulation needed.
5. Cost.
6. Efficiency.
7. Input/output voltages.
8. Permissible temperature rise.
9. Volume/weight/height requirements.

These variables will determine the transformer core material, configuration, and size, along with the winding parameters.

| POWER SUPPLY CONVERTER STYLE VS. CORE SELECTION |  |  |  |
| :--- | :--- | :--- | :--- |
|  | FLYBACK | FORWARD | PUSH-PULL |
|  | Good | Good | Average |
| $\varepsilon$ core | Not good | Good | Good |
| $\varepsilon F D$ core | Average | Good | Good |
| $\varepsilon T D$ core | Average | Good | Average |
| RM core | Not good | Good | Average |
| $\varepsilon$ عP core | Not good | Good | Average |
| POT core |  |  |  |

More about cores will be said later in this section.

## CORE SELECTION

Ferrite cores are best suited for high frequency applications and steel laminations are best suited for low frequency applications. Both materials are available in a variety of grades, each best suited for different specific operating conditions. The following cores are all ferrite, except where otherwise indicated.

## STદદL LAMINATED CORES



These cores are made up of many layers of thin metallic alloy sheets. This is to keep down the losses due to eddy currents. Alloys could include nickel, silicon, etc.

## POT CORES



These cores almost completely surround the windings, which aid in reducing EMI (electromagnetic interference). However, the difficulty in bringing the wiring out of the core minimizes its use in power applications.

## DOUBLE SLAB AND RM CORES



These are similar to pot cores, except there is a larger area in which the wiring can be brought out of the core. This allows for larger wiring, which makes these better suited for power applications.

## ع CORES



These are the most common cores used in power applications. They are cost effective, allow for simple bobbin winding, and are easy to assemble. E cores do not, however, offer self-shielding.

## عFD CORES



EFD cores are a flattened version of the E cores. EFD cores are commonly used where a low profile design is needed. Available in throughhole and surface-mount bobbin configurations.

## عC/ETD CORES



These are similar to E cores except the center post is round. A round center post allows for a shorter turn length (approximately 11\%), reducing copper losses.

## EP CORES



These are similar to pot cores except their overall shape is rectangular.

عR COR\&S


ER cores combine high inductance with low height.

PQ CORES


These cores are some of the newer styles of ferrite cores. To maximize efficiency, core loss should equal copper loss. The geometry of these cores allow for transformer designs that maximize efficiencies while minimizing the required volume.

## TOROIDS



Toroidal cores are very good at maximizing electrical efficiencies. Higher flux densities are possible, allowing for smaller and lighter cores. Radiated EMI is reduced since the windings, which completely cover the core, act as a shield. Toroid cores come in either laminated steel or ferrite.

## GAPPED CORES

Gapped cores can be used to control the inductance and to raise the Q of the inductor. Gapping usually occurs when there is a threat of saturation that would increase current levels and overheat the core. The basis of the gapped core is the shearing of the hysteresis loop and reducing the permeability of the material.

Q stands for Q Factor, which is the efficiency of the inductor. It is the ratio of series inductive reactance to loss resistance.

Losses fall into two categories: core losses and copper (winding) losses. It is these losses that keep your transformers from operating ideally.

## CORE LOSSES

## Eddy Current Losses

Eddy current core losses can be approximated by the following equation:


Where $\mathbf{P}$ is the eddy current losses, W
$\mathbf{k}$ is a constant depending on the shape of the core
B is the maximum induction, Gauss
$\mathbf{f}$ is the frequency, Hz
Dis the thickness of the narrowest dimension of the core perpendicular to the flux, cm
$\rho$ is the electrical resistivity, ohm-cm


Ferrites have a much larger " $\rho$ " than laminations which reduce their losses. Also note that the loss will increase by the square of the frequency or thickness of the critical dimension.

## Hysteresis Losses



Hysteresis core losses are small compared to eddy current losses. Ferrite materials were developed with narrow hysteresis loops. Since hysteresis dissipation is proportional to the area enclosed by the hysteresis loop, the narrow loops greatly reduces the hysteresis losses.

## COPPER LOSSES

## $I^{2} R$ losses

These losses are due to current flowing through a conductor with resistance. They can be approximated by the following relationship (for copper at $70^{\circ} \mathrm{F}$ ):

## P = 0.022 L ( I / D ) ${ }^{2}$

Where $\mathbf{P}$ is the copper losses, W
L is the length of the winding, $m$
$I$ is the rms current of the winding
D is the diameter of the conductor, mm

## Skin Effect Losses (higher frequencies)

The skin effect is caused by eddy currents induced in a wire by the magnetic field of the current carried by the wire itself. Skin effect causes current to flow only in a thin skin on the outer periphery of the wire. The depth of the skin is inversely proportional to the square root of the frequency, as shown below. Skin effect thus increases resistance and related losses.

## $S=2837 / \sqrt{f}$

Where $\mathbf{S}$ is the skin depth in mils
f is the frequency in Hz
Skin depth is defined as the distance below the surface when the current density has fallen to $37 \%$ of its value at the surface. Litz wire, which is multiple stranded wire, can be used to minimize skin effect losses. Litz wire is relatively expensive however.


## Proximity Effect Losses (higher frequencies)

The proximity effect is caused by eddy currents induced in wires by the magnetic fields of currents in adjacent wires or adjacent layers of the coil. Proximity effect losses are greater than skin effect losses.

## PART 2: CUSTOM TRANSFORMER \& COIL SOLUTIONS

## Actown Electrocoil Inc. has the capability and expertise to provide complete solutions to your custom coil and transformer needs. Actown can guide you from initial concept and design all the way through to final production and testing.

,f you are starting with a concept, Actown Engineering will work with you on developing a fully compliant design utilizing the latest in magnetic design principles.

If you already have a complete specification, Actown can offer global manufacturing support.

## Custom Design Capabilities

Actown Engineering utilizes a wide range of manufacturing processes to solve the challenges of the unique custom designs needed by our customers. From low voltage products to high voltage designs with maximized corona prevention, Actown has the solution. Our experience and dedication to excellence has allowed us to serve well the medical, aircraft, automotive, electrical protection, solenoid valve, vending, power supply, inherently safe lighting, and clutch markets, to name just a few.

## BOBBIN WINDING



Standard and unique custom bobbin designs. Ferrite cores or laminated designs for switching and linear power supplies. Through hole or surface mount configurations. Shrouded designs for European applications.

## TOROID WINDING



Utilizing both ferrite and laminated cores in various sizes. High
Frequency power inductors, line frequency power transformers, high accuracy current sense transformers. PC and chassis mount styles.

## SعLF-SUPPORTING (BONDED) COILS



Utilized in applications where space is tight. Electric brakes, solenoid valves, and electric clutches are typical applications.

## PAPER-SECTION WINDING



Fine wire winding for high voltage applications that require high dielectric strength between winding layers. Paper-section winding coupled with vacuum impregnation encapsulation (see next page) results in a nearly impervious high voltage coil.

## VALUE-ADDED SERVICES



Actown Electrocoil Inc. can provide various value-added services to better serve your needs, including circuit board design, layout, assembly, and lead preparation.

Various encapsulation methods can be used to protect and/or enhance the performance of the wound coil and transformer.

TRANSFER MOLDING


This encapsulation method is very successful in applications that require chemical resistance and high-wear characteristics. Actown utilizes universal mold base designs or dedicated mold bases in either conventional or shuttle presses where the use of thermoset materials are required.

## INJECTION MOLDING



Injection molding is an economical method of encapsulating where the use of thermoplastic materials are required.

LIQUID CAST


Liquid cast is a method of encapsulation that reduces the start-up tooling costs generally associated with high volume encapsulation methods and is a solution for many low volume applications.

## VACUUM IMPREGNATION



High performance applications, such as Military, Aerospace, Medical, and High-Voltage often require an extra level of protection and isolation. Vacuum impregnation with epoxies and/or varnishes can ensure this high level of performance and endurance.

## PART 3: SWITCHMODE TRANSFORMERS

## FERRITE ع CORE TRANSFORMERS

- Cost effective design provides economical solutions
- Standard configurations provide fast turnaround
- Can be designed to meet various domestic and international safety agency approvals
- Ideal for switching power supplies up to 1000 Watts


|  | SET30 | SET150 | SET340 | SET500 | SET1000 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Power Capacity @ 100 kHz | 30 W | 150 W | 340 W | 500 W | 1000 W |
| $a_{e}$ (eff. cross-sectional area) | $0.394 \mathrm{~cm}^{2}$ | $0.813 \mathrm{~cm}^{2}$ | $1.517 \mathrm{~cm}^{2}$ | $2.346 \mathrm{~cm}^{2}$ | $3.398 \mathrm{~cm}^{2}$ |
| $l e($ (mean mag. path length) | 4.899 cm | 6.942 cm | 7.75 cm | 8.89 cm | 10.654 cm |
| $a_{w}$ (bobbin winding area) | $0.534 \mathrm{~cm}^{2}$ | $1.174 \mathrm{~cm}^{2}$ | $1.296 \mathrm{~cm}^{2}$ | $1.467 \mathrm{~cm}^{2}$ | $2.224 \mathrm{~cm}^{2}$ |
| Required Board Space | $1.00{ }^{\prime \prime} \times 1.01^{\prime \prime}$ | $1.17{ }^{\prime \prime} \times 1.36$ " | $1.35{ }^{\prime \prime} \times 1.60^{\prime \prime}$ | 1.54 " x 1.85" | 1.86 " $\times 2.21$ " |
| Typical max. Height | $1.05{ }^{\prime \prime}$ | $1.14{ }^{\prime \prime}$ | $1.18{ }^{\prime \prime}$ | $1.39{ }^{\prime \prime}$ | 1.54" |
| Average length per turn | 2.13 " | 2.87" | $3.38{ }^{\prime \prime}$ | 3.9 " | 4.65" |




- Low profile design for critical height applications
- Available in through-hole configurations
- Can be designed to meet various safety agency approvals


|  | SFI15 | SFT20 | SFF30 | SFI50 |
| :---: | :---: | :---: | :---: | :---: |
| Power Capacity @ 100 kHz | 15 W | 20 W | 30 W | 50 W |
| $a_{e}$ (eff. cross-sectional area) | $0.15 \mathrm{~cm}^{2}$ | $0.31 \mathrm{~cm}^{2}$ | $0.58 \mathrm{~cm}^{2}$ | $0.69 \mathrm{~cm}^{2}$ |
| $l e$ (mean mag. path length) | 3.40 cm | 4.70 cm | 5.70 cm | 6.80 cm |
| $a_{w}$ (bobbin winding area) | $0.191 \mathrm{~cm}^{2}$ | $0.327 \mathrm{~cm}^{2}$ | $0.481 \mathrm{~cm}^{2}$ | $0.615 \mathrm{~cm}^{2}$ |
| Required Board Space | 0.60 " $\times 0.65^{\prime \prime}$ | $0.79^{\prime \prime} \times 0.79^{\prime \prime}$ | $0.99{ }^{\prime \prime} \times 1.03^{\prime \prime}$ | $1.19^{\prime \prime} \times 1.38^{\prime \prime}$ |
| Typical max. Height | $0.312{ }^{\prime \prime}$ | $0.393 "$ | $0.505{ }^{\prime \prime}$ | $0.555^{\prime \prime}$ |
| Average length per turn | 1.416" | $1.551 "$ | 1.964" | 2.212" |



15W
20W
30W
50W


SFT15


## SFT30



SFT20


SFT50

## FERRITE EFD CORE (SURFACE-MOUNT) TRANSFORMERS

- Low profile design for critical height applications
- Available in surface-mount configurations
- Can be designed to meet various safety agency approvals


|  | SFS15 | SFS20 | SFS30 | SFS50 |
| :--- | :--- | :--- | :--- | :--- |
| Power Capacity @ 100 kHz | 15 W | 20 W | 30 W | 50 W |
| $\boldsymbol{a}_{\boldsymbol{e}}$ (eff. cross-sectional area) | $0.15 \mathrm{~cm}^{2}$ | $0.31 \mathrm{~cm}^{2}$ | $0.58 \mathrm{~cm}^{2}$ | $0.69 \mathrm{~cm}^{2}$ |
| $\boldsymbol{l}$ (mean mag. path length) | 3.40 cm | 4.70 cm | 5.70 cm | 6.80 cm |
| $\boldsymbol{a}_{\boldsymbol{w}}$ (bobbin winding area) | $0.191 \mathrm{~cm}^{2}$ | $0.327 \mathrm{~cm}^{2}$ | $0.481 \mathrm{~cm}^{2}$ | $0.615 \mathrm{~cm}^{2}$ |
| Required Board Space | $0.60^{\prime \prime} \times 0.85^{\prime \prime}$ | $0.85^{\prime \prime} \times 0.99^{\prime \prime}$ | $0.99^{\prime \prime} \times 1.24^{\prime \prime}$ | $1.19^{\prime \prime} \times 1.40^{\prime \prime}$ |
| Typical max. Height | $0.295^{\prime \prime}$ | $0.386^{\prime \prime}$ | $0.516^{\prime \prime}$ | $0.521^{\prime \prime}$ |
| Average length per turn | $1.416^{\prime \prime}$ | $1.55 l^{\prime \prime}$ | $1.964^{\prime \prime}$ | $2.212^{\prime \prime}$ |




SFS 15

$\rightarrow \mid=-.197$ TyP8


SFS30


SFS20


## FERRITE EP CORE TRANSFORMERS

- Good RFI/EMI shielding for reduced noise emissions
- Windings almost completely surrounded by the core
- Can be designed to meet various safety agency approvals


|  | SPT1 | SPT3 | SPT5 | SPT15 | SPT50 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Power Capacity @ 100 $\mathbf{k H z}$ | $l \mathrm{~W}$ | 3 W | 5 W | 15 W | 50 W |
| $\boldsymbol{a}_{\boldsymbol{e}}$ (eff. cross-sectional area) | $0.103 \mathrm{~cm}^{2}$ | $0.113 \mathrm{~cm}^{2}$ | $0.195 \mathrm{~cm}^{2}$ | $0.43 \mathrm{~cm}^{2}$ | $0.78 \mathrm{~cm}^{2}$ |
| $\boldsymbol{l}$ (mean mag. path length) | 1.57 cm | 1.92 cm | 2.42 cm | 3.4 cm | 3.98 cm |
| $\boldsymbol{a}_{\boldsymbol{w}}$ (bobbin winding area) | $0.051 \mathrm{~cm}^{2}$ | $0.127 \mathrm{~cm}^{2}$ | $0.167 \mathrm{~cm}^{2}$ | $0.524 \mathrm{~cm}^{2}$ | $0.860 \mathrm{~cm}^{2}$ |
| Required Board Space | $0.30^{\prime \prime} \times 0.37^{\prime \prime}$ | $0.44^{\prime \prime} \times 0.46^{\prime \prime}$ | $0.53^{\prime \prime} \times 0.53^{\prime \prime}$ | $0.76^{\prime \prime} \times 0.76^{\prime \prime}$ | $0.87^{\prime \prime} \times 0.99^{\prime \prime}$ |
| Typical max. Height | $0.38^{\prime \prime}$ | $.45^{\prime \prime}$ | $0.49^{\prime \prime}$ | $0.6 l^{\prime \prime}$ | $0.76^{\prime \prime}$ |
| Average length per turn | $0.723^{\prime \prime}$ | $0.860^{\prime \prime}$ | $0.934^{\prime \prime}$ | $1.138^{\prime \prime}$ | $1.617^{\prime \prime}$ |



50W

$\qquad$


SPT1


SPT5
SPT 15
SPT50

## FERRITE ETD CORE TRANSFORMERS

- Round center post allows for shorter turn lengths, approximately $11 \%$
- Can be designed to meet various safety agency approvals


|  | STT170 | STT380 | STT700 | STT1000 | STT2500 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Power Capacity @ 100 kHz | 170 W | 380 W | 700 W | 1000 W | 2500 W |
| $a_{e}$ (eff. cross-sectional area) | . $99 \mathrm{~cm}^{2}$ | $1.27 \mathrm{~cm}^{2}$ | $1.76 \mathrm{~cm}^{2}$ | $2.15 \mathrm{~cm}^{2}$ | $3.68 \mathrm{~cm}^{2}$ |
| $l e$ (mean mag. path length) | 7.9 cm | 9.3 cm | 10.4 cm | 11.4 cm | 13.9 cm |
| $a_{w}$ (bobbin winding area) | $1.23 \mathrm{~cm}^{2}$ | $1.74 \mathrm{~cm}^{2}$ | $2.13 \mathrm{~cm}^{2}$ | $2.71 \mathrm{~cm}^{2}$ | $3.72 \mathrm{~cm}^{2}$ |
| Required Board Space | $1.58{ }^{\prime \prime} \times 1.60$ " | $1.75{ }^{\prime \prime} \times 1.75^{\prime \prime}$ | 1.96 " $\times 2.02^{\prime \prime}$ | 2.12 " $\times 2.12^{\prime \prime}$ | 2.60 " $\times 2.63$ " |
| Typical max. Height | 1.03 " | 1.30 " | 1.57" | 1.61" | 1.91 " |
| Average length per turn | 2.4 " | 2.64" | 3.01 | $3.36{ }^{\prime \prime}$ | 4.2 " |




## PART 4: LINEAR POWER TRANSFORMERS

## عI CORE CIRCUIT BOARD \& CHASSIS MOUNT

- Printed circuit board mount for a power range of 2.5VA to 56VA
- Chassis mount for a power range of 25VA to 175VA
- Provides high-isolation in low power applications
- Inherently high quality, high isolation design
- Can be designed to meet various domestic and international safety agency approvals

SPECIFICATIONS
Dielectric Strength 4000VRMS Hipot

| Primaries | Dual primaries $115 \mathrm{~V} / 230 \mathrm{~V}$, <br> $50 / 60 \mathrm{~Hz}$ |
| :--- | :--- |
| Secondaries | Series or parallel |
| Electrostatic Shield | Not necessary |
| Insulation | Class $F, 155^{\circ} \mathrm{C}$ |
| Flammability | Bobbin UL rated $94 \mathrm{~V}-0$ |



- Indicates Like Polarity


| Part No. | VA Capacity | Secondary RMS Rating |  |
| :---: | :---: | :---: | :---: |
|  |  | Series | Parallel |
| LIT2.5-10 | 2.5 | 10VCT @ 0.25A | 5V @ 0.5A |
| LIT2.5-12 | 2.5 | 12.6VCT @ 0.20A | 6.3V @ 0.40A |
| LIT2.5-16 | 2.5 | 16VCT @ 0.15A | 8V @ 0.30A |
| LIT2.5-20 | 2.5 | 20VCT @ 0.12A | 10V @ 0.24A |
| LIT2.5-24 | 2.5 | 24VCT @ 0.10A | 12V@0.20A |
| LIT2.5-28 | 2.5 | 28VCT @ 0.09A | 14V @ 0.18A |
| LIT2.5-36 | 2.5 | 36VCT @ 0.07A | 18V @ 0.14A |
| LIT5-10 | 5 | 10VCT @ 0.50A | 5 V @ 1.00A |
| LIT5-12 | 5 | 12.6VCT @ 0.40A | 6.3V @ 0.80A |
| LIT5-16 | 5 | 16VCT @ 0.31A | 8V @ 0.62A |
| LIT5-20 | 5 | 20VCT @ 0.25A | 10V @ 0.50A |
| LIT5-24 | 5 | 24VCT @ 0.21A | 12V @ 0.42A |
| LIT5-28 | 5 | 28VCT @ 0.18A | 14V @ 0.36A |
| LIT5-36 | 5 | 36VCT @ 0.14A | 18V @ 0.28A |
| LIT10-10 | 10 | 10VCT @ 1.00A | 5 V @ 2.00A |
| LIT10-12 | 10 | 12.6VCT @ 0.80A | 6.3V @ 1.60A |
| LIT10-16 | 10 | 16 VCT @ 0.62A | 8V @ 1.25A |
| LIT10-20 | 10 | 20VCT @ 0.50A | 10V @ 1.00A |
| LIT10-24 | 10 | 24VCT @ 0.42A | 12V@ 0.84A |
| LIT10-28 | 10 | 28VCT @ 0.36A | 14V @ 0.72A |
| LIT10-36 | 10 | 36VCT @ 0.28A | 18V @ 0.56A |

Don't see what you need? Call Actown for a custom solution.

| $\begin{aligned} & \text { VA } \\ & \text { (size) } \end{aligned}$ | Dimensions |  |  |  |  |  | Mtg. Dim. |  |  | Mtg. Screw |  | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | L | W | H | A | B | C | M | N | P | Size | Qty |  |
| 2.5 | 1.62" | 1.31 " | 1.09" | 0.20" | 0.25" | 1.01 | 1.06" | - | - |  |  | 0.25 lbs |
| 2.5 | 41.3 mm | 33.3 mm | 27.7 mm | 5.08 mm | 6.35 mm | 25.4 mm | 26.9 mm | - | - |  |  | 0.11 kg |
| 5 | 1.62" | $1.31{ }^{\prime \prime}$ | $1.34 "$ | 0.20" | 0.40" | 1.0" | 1.06" | - | - |  |  | 0.37 lbs |
| 5 | 41.3 mm | 33.3 mm | 34.0 mm | 5.08 mm | 10.16 mm | 25.4 mm | 26.9 mm | - | - |  |  | 0.168 kg |
| 10 | 1.87" | $1.56{ }^{\prime \prime}$ | $1.37{ }^{\prime \prime}$ | 0.20" | 0.40" | $1.14{ }^{\prime \prime}$ | 1.25" | - | - |  |  | 0.53 lbs |
| 10 | 47.6 mm | 39.7 mm | 34.9 mm | 5.08 mm | 10.16 mm | 29.0 mm | 31.7 mm | - | - |  |  | 0.240 kg |
| 20 | 2.25 " | 1.87" | 1.58" | 0.40" | 0.40" | 1.46" | 1.50" | - | - | \#4 | 2 | 0.90 lbs |
| 20 | 57.2 mm | 47.6 mm | 40.1 mm | 10.2 mm | 10.2 mm | 37.1 mm | 38.1 mm | - | - |  |  | 0.41 kg |
| 30 | 2.62" | $2.19{ }^{\prime \prime}$ | 1.58" | 0.550" | 0.275" | 1.680" | - | 1.75" | $2.18{ }^{\prime \prime}$ | \#6 | 4 | 1.151bs |
| 30 | 66.7 mm | 55.6 mm | 40.1 mm | 13.9 mm | 7.0 mm | 42.7 mm | - | 44.4 mm | 55.5 mm |  |  | 0.52 kg |
| 56 | 3.00 " | 2.50 " | 1.82 " | 0.600 " | 0.300 " | 1.900 " | - | 2.00 " | 2.50 " | \#6 | 4 | 1.701bs |
| 56 | 76.2 mm | 63.5 mm | 46.2 mm | 15.2 mm | 7.6 mm | 48.3 mm | - | 50.8 mm | 6.35 mm |  |  | 0.77 kg |



Square PC

## Terminals



| Part No. | VA Capacity | Secondary RMS Rating |  |
| :---: | :---: | :---: | :---: |
|  |  | Series | Parallel |
| LIT20-10 | 20 | 10VCT @ 2.0A | 5 V @ 4.0 A |
| LIT20-12 | 20 | 12.6VCT @ 1.6A | 6.3V @ 3.2 A |
| LIT20-16 | 20 | 16VCT @ 1.25A | 8V @ 2.5 A |
| LIT20-20 | 20 | 20VCT @ 1.0A | 10 V @ 2.0 A |
| LIT20-24 | 20 | 24VCT @ 0.83A | 12V @ 1.66 A |
| LIT20-28 | 20 | 28VCT @ 0.72A | 14V @ 1.44 A |
| LIT20-36 | 20 | 36VCT @ 0.56A | 18V @ 1.12 A |
| LIT30-10 | 30 | 10VCT @ 3.0A | 5 V @ 6.0 A |
| LIT30-12 | 30 | 12.6VCT @ 2.4A | 6.3V @ 4.8 A |
| LIT30-16 | 30 | 16VCT @ 1.9A | 8 V @ 3.8 A |
| LIT30-20 | 30 | 20VCT @ 1.5A | $10 \mathrm{~V} @ 3.0 \mathrm{~A}$ |
| LIT30-24 | 30 | 24VCT @ 1.25A | 12V@2.5 A |
| LIT30-28 | 30 | 28VCT @ 1.06A | 14V@2.12 A |
| LIT30-36 | 30 | 36VCT @ 0.82A | 18V @ 1.64 A |
| LIT56-10 | 56 | 10VCT @ 5.6A | 5 V @ 11.2 A |
| LIT56-12 | 56 | 12.6VCT @ 4.4 A | 6.3V @ 8.8 A |
| LIT56-16 | 56 | 16VCT @ 3.5 A | 8V @ 7.0 A |
| LIT56-20 | 56 | 20VCT @ 2.8 A | 10V @ 5.6 A |
| LIT56-24 | 56 | 24VCT @ 2.33 A | 12V @ 4.66 A |
| LIT56-28 | 56 | 28VCT @ 2.0 A | 14V @ 4.0 A |
| LIT56-36 | 56 | 36VCT @ 1.56 A | 18V @ 3.12 A |

Don't see what you need? Call Actown for a custom solution.


| Part No. | $\begin{gathered} \text { VA } \\ \text { Capacity } \end{gathered}$ | Secondary RMS Rating |  |
| :---: | :---: | :---: | :---: |
|  |  | Series | Parallel |
| LIC25-10 | 25 | 10VCT @ 2.5A | 5V @ 5.0A |
| LIC25-12 | 25 | 12.6VCT @ 2.0A | 6.3V @ 4.0A |
| LIC25-16 | 25 | 16VCT @ 1.6A | 8V @ 3.2A |
| LIC25-20 | 25 | 20VCT @ 1.25A | 10V @ 2.5A |
| LIC25-24 | 25 | 24 VCT @ 1.0A | 12V@2.0A |
| LIC25-28 | 25 | 28VCT @ 0.9A | 14V @ 1.86A |
| LIC25-36 | 25 | 36VCT @ 0.7A | 18V @ 1.4A |
| LIC25-230 | 25 | 230VCT @ 0.11A | 115V @ 0.22A |
| LIC43-10 | 43 | 10VCT @ 4.3A | 5V @ 8.6A |
| LIC43-12 | 43 | 12.6VCT @ 3.4A | 6.3V @ 6.8A |
| LIC43-16 | 43 | 16VCT @ 2.7A | 8V @ 5.4A |
| LIC43-20 | 43 | 20VCT @ 2.2A | 10V @ 4.4A |
| LIC43-24 | 43 | 24VCT @ 1.8A | 12V@3.6A |
| LIC43-28 | 43 | 28VCT @ 1.5A | 14V @ 3.0A |
| LIC43-36 | 43 | 36VCT @ 1.2A | 18V @ 2.4A |
| LIC43-230 | 43 | 230VCT @ 0.19A | 115V @ 0.38A |
| LIC80-10 | 80 | 10VCT @ 8.0A | 5V @ 16.0A |
| LIC80-12 | 80 | 12.6VCT @ 6.3A | 6.3V @ 12.6A |
| LIC80-16 | 80 | 16VCT @ 5.0A | 8V @ 10.0A |
| LIC80-20 | 80 | 20VCT @ 4.0A | 10V @ 8.0A |
| LIC80-24 | 80 | 24VCT @ 3.3A | 12V@6.6A |
| LIC80-28 | 80 | 28VCT @ 2.8A | 14V @ 5.6A |
| LIC80-36 | 80 | 36VCT @ 2.2A | 18V @ 4.4A |
| LIC80-230 | 80 | 230VCT @ 0.35A | 115V @ 0.7A |
| LIC130-10 | 130 | 10VCT @ 13.0A | 5V @ 26.0A |
| LIC130-12 | 130 | 12.6VCT @ 10.3A | 6.3V @ 20.6A |
| LIC130-16 | 130 | 16VCT @ 8.1A | 8V @ 16.2A |
| LIC130-20 | 130 | 20VCT @ 6.5A | 10V @ 13.0A |
| LIC130-24 | 130 | 24VCT @ 5.4A | 12V @ 10.8A |
| LIC130-28 | 130 | 28VCT @ 4.6A | 14V @ 9.2A |
| LIC130-36 | 130 | 36VCT @ 3.6A | 18V @ 7.2A |
| LIC130-230 | 130 | 230VCT @ 0.57A | 115V @ 1.14A |
| LIC175-10 | 175 | 10VCT @ 17.5A | 5V@35.0A |
| LIC175-12 | 175 | 12.6VCT @ 14.0A | 6.3V @ 28.0A |
| LIC175-16 | 175 | 16VCT @ 11.0A | 8V @ 22.0A |
| LIC175-20 | 175 | 20VCT @ 8.8A | 10V @ 17.6A |
| LIC175-24 | 175 | 24VCT @ 7.3A | 12V @ 14.6A |
| LIC175-28 | 175 | 28VCT @ 6.25A | 14V @ 12.5A |
| LIC175-36 | 175 | 36VCT @ 4.8A | 18V @ 9.6A |
| LIC175-230 | 175 | 230VCT @ 0.76A | 115V @ 1.52A |

Don't see what you need? Call Actown for a custom solution.


MOUNTING STYLE C

| VA (size) | Dimensions |  |  |  |  |  | Terminals | Mtg. Dim. |  | Weight | Mtg <br> Style |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | L | W | H | A | B | C |  | ML | MW |  |  |
| 25 | 2.81" | 1.89" | $2.31{ }^{\prime \prime}$ | 2.00" | 1.12" | .31" | .187" | 2.37" |  | 1.25 lbs | C |
| 25 | 71.4 mm | 48.0 mm | 58.7 mm | 50.8 mm | 28.6 mm | 7.9 mm | 4.75 mm | 60.3 mm |  | 0.57 kg |  |
| 43 | 3.12" | 1.89" | $2.68{ }^{\prime \prime}$ | 2.28 " | 1.12 " | 31" | .187" | $2.81{ }^{\prime \prime}$ |  | 1.61 bs | c |
| 43 | 79.4 mm | 48.0 mm | 68.2 mm | 57.91 mm | 28.6 mm | 7.9 mm | 4.75 mm | 71.4 mm |  | 0.73 kg |  |
| 80 | 2.50" | 2.28 " | 3.00 " |  | 1.37" | .31" | .187" | 2.00" | $2.18{ }^{\prime \prime}$ | 2.81 bs | B |
| 80 | 63.5 mm | 57.9 mm | 76.2 mm |  | 35.0 mm | 7.9 mm | 4.75 mm | 50.8 mm | 55.5 mm | 1.27 kg |  |
| 130 | 2.81 " | 2.67" | 3.37" |  | 1.56" | .37" | 0.25" | 2.25 " | 2.50 " | 4.1 lbs | B |
| 130 | 71.4 mm | 67.8 mm | 85.7 mm |  | 39.6 mm | 9.5 mm | 6.35 mm | 57.2 mm | 63.5 mm | 1.86 kg |  |
| 175 | 3.12" | 2.80" | 3.75" |  | 1.56 " | . 37 | 0.25" | 2.50 " | 2.50" | 5.51 lbs | B |
| 175 | 79.4 mm | 71.1 mm | 95.3 mm |  | 39.6 mm | 9.5 mm | 6.35 mm | 63.5 mm | 63.5 mm | 2.49 kg |  |

## UI CORE LOW PROFILE

- Low-profile for critical height applications
- Fully encapsulated to meet international agency approvals
- Can be designed to meet various domestic and international safety agency approvals


PCB DRILL PATTERN

| VA (size) | Dimensions |  |  | Weight |
| :---: | :---: | :---: | :---: | :---: |
|  | L | W | H |  |
| 2 | $2.10 "$ | 1.75" | 0.69" | 4.602 |
| 2 | 53.4 mm | 44.4 mm | 17.5 mm | 0.13 kg |
| 4 | 2.10 " | 1.75" | 0.77" | 5.402 |
| 4 | 53.4 mm | 44.4 mm | 19.5 mm | 0.15 kg |
| 6 | $2.10 "$ | 1.75" | 0.89" | 6.902 |
| 6 | 53.4 mm | 44.4 mm | 22.5 mm | 0.20 kg |



- Indicates Like Polarity

SPECIFICATIONS

| Power | $2 \mathrm{VA}-30 \mathrm{VA}$ |
| :--- | :--- |
| Dielectric Strength | 4000 VRMS Hipot |
| Primaries | Dual primaries 115/230V, <br> $50 / 60 \mathrm{~Hz}$ |
| Secondaries | Series or parallel |
| Electrostatic Shield | Not necessary |
| Insulation | Class B, $130^{\circ} \mathrm{C}$ |


| Part No. | VA Capacity | Secondary RMS Rating |  |
| :---: | :---: | :---: | :---: |
|  |  | Series | Parallel |
| LUT2-10 | 2 | 10VCT @ 200mA | 5 V @ 400 mA |
| LUT2-12 | 2 | 12VCT @ 170mA | 6V @ 340mA |
| LUT2-16 | 2 | 16VCT @ 125mA | 8V @ 250mA |
| LUT2-20 | $?$ | 20VCT @ 100mA | 10V @ 200mA |
| LUT2-24 | 2 | 24VCT @ 85mA | 12V @ 170mA |
| LUT2-30 | 2 | 30VCT @ 70mA | 15V @ 140mA |
| LUT2-34 | ? | 34 VCT @ 60mA | 17 V @ 120mA |
| LUT2-40 | 2 | 40 VCT @ 50mA | 20V @ 100mA |
| LUT2-56 | 2 | 56 VCT @ 40 mA | 28 V @ 80mA |
| LUT2-230 | $?$ | 230VCT @ 9mA | 115V @ 18mA |
| LUT4-10 | 4 | 10VCT @ 400 mA | 5 V @ 800 mA |
| LUT4-12 | 4 | 12VCT @ 335mA | 6V @ 670mA |
| LUT4-16 | 4 | 16VCT @ 250mA | 8V @ 500 mA |
| LUT4-20 | 4 | 20VCT @ 200mA | 10V @ 400 mA |
| LUT4-24 | 4 | 24VCT @ 170mA | 12V @ 340 mA |
| LUT4-30 | 4 | 30VCT @ 135mA | 15V @ 270mA |
| LUT4-34 | 4 | 34VCT @ 120mA | 17V @ 240mA |
| LUT4-40 | 4 | 40 VCT @ 100mA | 20V @ 200mA |
| LUT4-56 | 4 | 56VCT @ 70mA | 28 V @ 140mA |
| LUT4-230 | 4 | 230VCT @ 18mA | 115V @ 36mA |
| LUT6-10 | 6 | 10VCT @ 600mA | 5 V @ 1.20A |
| LUT6-12 | 6 | 12 VCT @ 500 mA | 6V @ 1.00A |
| LUT6-16 | 6 | 16VCT @ 375mA | 8V @ 750 mA |
| LUT6-20 | 6 | 20VCT @ 300mA | 10 V @ 600 mA |
| LUT6-24 | 6 | 24 VCT @ 250mA | $12 \mathrm{~V} @ 500 \mathrm{~mA}$ |
| LUT6-30 | 6 | 30VCT @ 200mA | 15V @ 400 mA |
| LUT6-34 | 6 | 34VCT @ 180mA | 17V @ 360mA |
| LUT6-40 | 6 | 40VCT @ 150mA | 20V @ 300 mA |
| LUT6-56 | 6 | 56 VCT @ 110mA | 28 V @ 220 mA |
| LUT6-230 | 6 | 230VCT @ 25mA | 115V @ 50mA |

Don't see what you need? Call Actown for a custom solution.


PCB DRILL PATTERN

| VA (size) | Dimensions |  |  | Weight |
| :---: | :---: | :---: | :---: | :---: |
|  | L | W | H |  |
| 10 | 2.66 " | 2.26" | 0.89" | 10.30 z |
| 10 | 68.0 mm | 57.4 mm | 22.7 mm | 0.29 kg |
| 14 | 2.66" | 2.26" | 0.98" | 11.9 oz |
| 14 | 68.0 mm | 57.4 mm | 24.8 mm | 0.34 kg |
| 18 | 2.66" | 2.26" | $1.11{ }^{\prime \prime}$ | 14.10z |
| 18 | 68.0 mm | 57.4 mm | 28.1 mm | 0.40 kg |
| 24 | 2.68" | 2.26" | 1.24" | 16.50 z |
| 24 | 68.0 mm | 57.4 mm | 31.6 mm | 0.47 kg |
| 30 | 2.68" | 2.26 " | 1.40 " | 19.7 oz |
| 30 | 68.0 mm | 57.4 mm | 35.6 mm | 0.58 kg |


| Part No. | VA <br> Capacity | Secondary RMS Rating |  |
| :---: | :---: | :---: | :---: |
|  |  | Series | Parallel |
| LUT10-10 | 10 | 10VCT @ 1.00A | 5V @ 2.00A |
| LUT10-12 | 10 | 12VCT @ 835mA | 6V @ 1.67A |
| LUT10-16 | 10 | $16 \mathrm{VCT} @ 625 \mathrm{~mA}$ | 8V @ 1.25A |
| LUT10-20 | 10 | 20VCT @ 500mA | 10V @ 1.00A |
| LUT10-24 | 10 | 24 VCT @ 420mA | 12 V @ 840mA |
| LUT10-30 | 10 | 30VCT @ 335mA | 15V @ 670mA |
| LUT10-34 | 10 | 34VCT @ 300mA | 17 V @ 600mA |
| LUT10-40 | 10 | 40 VCT @ 250mA | 20V @ 500mA |
| LUT10-56 | 10 | 56 VCT @ 180mA | 28 V @ 360mA |
| LUT10-230 | 10 | 230VCT @ 45mA | 115 V @ 90mA |
| LUT14-10 | 14 | 10VCT @ 1.40A | 5 V @ 2.80A |
| LUT14-12 | 14 | 12VCT @ 1.20A | 6V @ 2.40A |
| LUT14-16 | 14 | 16VCT @ 875mA | 8V @ 1.75A |
| LUT14-20 | 14 | 20VCT @ 700mA | 10V @ 1.40A |
| LUT14-24 | 14 | 24VCT @ 600mA | 12V@1.20A |
| LUT14-30 | 14 | 30VCT @ 470mA | 15V @ 940mA |
| LUT14-34 | 14 | 34VCT @ 415mA | 17 V @ 830mA |
| LUT14-40 | 14 | 40 VCT @ 350mA | 20V @ 700 mA |
| LUT14-56 | 14 | 56 VCT @ 250 mA | 28 V @ 500 mA |
| LUT14-230 | 14 | 230VCT @ 60mA | 115V @ 120mA |
| LUT18-10 | 18 | 10VCT @ 1.80A | 5 V @ 3.60A |
| LUT18-12 | 18 | 12VCT @ 1.50A | 6V @ 3.00A |
| LUT18-16 | 18 | 16VCT @ 1.15A | 8V @ 2.30A |
| LUT18-20 | 18 | 20VCT @ 900mA | 10V @ 1.80A |
| LUT18-24 | 18 | 24VCT @ 750mA | 12V @ 1.50A |
| LUT18-30 | 18 | 30VCT @ 600mA | 15V @ 1.20A |
| LUT18-34 | 18 | 34VCT @ 530mA | 17V @ 1.06A |
| LUT18-40 | 18 | 40 VCT @ 450mA | 20V @ 900mA |
| LUT18-56 | 18 | 56 VCT @ 320mA | 28 V @ 640mA |
| LUT18-230 | 18 | 230 VCT @ 80mA | 115V @ 160mA |
| LUT24-10 | 24 | 10VCT @ 2.40A | 5 V @ 4.80A |
| LUT24-12 | 24 | 12VCT @ 2.00A | 6V @ 4.00A |
| LUT24-16 | 24 | 16VCT @ 1.50A | 8V @ 3.00A |
| LUT24-20 | 24 | 20VCT @ 1.20A | 10V @ 2.40A |
| LUT24-24 | 24 | 24VCT @ 1.00A | 12V @ 2.00A |
| LUT24-30 | 24 | 30VCT @ 800mA | 15V @ 1.60A |
| LUT24-34 | 24 | 34VCT @ 700mA | 17V @ 1.40A |
| LUT24-40 | 24 | 40 VCT @ 600mA | 20V @ 1.20A |
| LUT24-56 | 24 | 56 VCT @ 430mA | 28V @ 860mA |
| LUT24-230 | 24 | 230 VCT @ 105mA | 115 V @ 210 mA |
| LUT30-10 | 30 | 10VCT @ 3.00A | 5 V @ 6.00A |
| LUT30-12 | 30 | 12VCT @ 2.50A | 6V @ 5.00A |
| LUT30-16 | 30 | 16VCT @ 1.90A | 8V @ 3.80A |
| LUT30-20 | 30 | 20VCT @ 1.50A | 10V @ 3.00A |
| LUT30-24 | 30 | 24VCT @ 1.25A | 12V @ 2.50A |
| LUT30-30 | 30 | 30VCT @ 1.00A | 15V @ 2.00A |
| LUT30-34 | 30 | 34VCT @ 900mA | 17V @ 1.80A |
| LUT30-40 | 30 | 40VCT @ 750mA | 20V @ 1.50A |
| LUT30-56 | 30 | 56 VCT @ 550mA | 28V @ 1.10A |
| LUT30-230 | 30 | 230 VCT @ 130mA | 115V @ 260 mA |

Don't see what you need? Call Actown for a custom solution.

## TOROIDS

- Low profile
- Reduced RFI/EMI noise emissions
- Higher flux densities possible resulting in smaller and lighter transformers
- Rated $50 / 60 \mathrm{~Hz}$
- Can be designed to meet various domestic and international safety agency approvals, UL2601, "Medical Electrical Equipment"


| VA | A | B | C | Weight (Ib) |
| :---: | :---: | :---: | :---: | :---: |
| 15 | 2.50 " | 1.38" | $0.19{ }^{\prime \prime}$ | 0.8 |
| 30 | $2.75{ }^{\prime \prime}$ | $1.38{ }^{\prime \prime}$ | $0.19{ }^{\prime \prime}$ | 1.0 |
| 50 | $3.25{ }^{\prime \prime}$ | 1.50 " | $0.19{ }^{\prime \prime}$ | 2.0 |
| 80 | $3.88{ }^{\prime \prime}$ | 1.50 " | 0.19 " | 2.3 |
| 125 | $3.88{ }^{\prime \prime}$ | 1.75" | 0.25" | 2.7 |
| 175 | 4.50" | 1.75" | 0.25" | 4.1 |
| 225 | 4.50" | 2.00 " | 0.25" | 5.0 |
| 300 | 4.50 " | $2.25{ }^{\prime \prime}$ | $0.25{ }^{\prime \prime}$ | 6.5 |
| 400 | 5.00" | 2.63 " | $0.38{ }^{\prime \prime}$ | 9.0 |
| 500 | 5.50 " | 2.50 " | 0.38" | 10.0 |
| 625 | 5.75" | $3.13{ }^{\prime \prime}$ | 0.38" | 11.0 |
| 750 | 6.00" | 3.25" | 0.38" | 12.5 |
| 1000 | 6.50" | $3.25{ }^{\prime \prime}$ | 0.50" | 14.0 |
| 1500 | 8.00 " | 3.00 " | 0.50" | 26.0 |

HIGH VOLTAGE CORE \& FRAME

- Vacuum impregnated to eliminate insulation damaging corona
- Can be designed to meet various safety agency approvals


| Part <br> Number | Input Voltage | Output <br> Voltage | $\begin{gathered} \text { Current } \\ \mathrm{mA} \end{gathered}$ | Dimensions |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | L | H | W | MW | ML |
| LCC-3500-120 | 120 | 3500 | 8 | $3.81{ }^{\prime \prime}$ | 3.01 | 1.93" | 1.62" | $3.31{ }^{\prime \prime}$ |
| LCC-3600-120 | 120 | 3600 | 30 | $5.5 "$ | 3.62 " | 2.5 " | $1.75{ }^{\prime \prime}$ | 5.0 " |
| LCC-4200-120 | 120 | 4200 | 8 | $3.81{ }^{\prime \prime}$ | 3.01 | 2.04" | $1.75{ }^{\prime \prime}$ | $3.31{ }^{\prime \prime}$ |
| LCC-4250-120* | 120 | 4250 | 8 | $3.81{ }^{\prime \prime}$ | 2.87" | $2.25{ }^{\prime \prime}$ | 1.5 " | $3.31{ }^{\prime \prime}$ |
| LCC-5000-120 | 120 | 5000 | 10 | 4.75" | 3.62 " | $2.37{ }^{\prime \prime}$ | $1.75{ }^{\prime \prime}$ | 4.25" |
| LCC-3450-120 | 120 | 3K,4K,5K | 10 | $3.81{ }^{\prime \prime}$ | 3.01 | $2.04{ }^{\prime \prime}$ | 1.75" | $3.31{ }^{\prime \prime}$ |
| LCC-3500-240 | 240 | 3500 | 8 | $3.81{ }^{\prime \prime}$ | 3.01 | 1.93" | 1.62 " | $3.31{ }^{\prime \prime}$ |
| LCC-11000-120** | 120 | 11000 | 20 | 6.00 " | $5.87{ }^{\prime \prime}$ | 3.87" | 2.12 " | 4.37" |
| LCC-6500-120 | 120 | 6500 | 20 | 4.7 " | 3.62 " | $2.75{ }^{\prime \prime}$ | 1.93" | 4.25 " |
| LCC-4200-240* | 240 | 4200 | 8 | $3.81{ }^{\prime \prime}$ | $2.75{ }^{\prime \prime}$ | $2.53 "$ | 1.75" | $3.31{ }^{\prime \prime}$ |
| $*_{\text {includes }}$ internal capacitor $\quad * *$ not as shown |  |  |  |  |  |  |  |  |

## PART 5: INDUCTORS

## COMMON MODE $\varepsilon$-CORES CME SERIES

Common mode chokes are designed to help meet domestic and international requirements for safety and RFI/EMI. Placing common mode chokes in the input circuits of electrical equipment will help keep RFI/EMI within specified levels.


Square PC Terminals (TyP4)

$\rightarrow \mid-0.200 "$


MODEL CME-1


MODEL CME-1
Current vs. DCR



MODEL CME-2


MODEL CME-2


## COMMON MODE TOROIDS-VERTICAL CMT SERIES

- Common mode toroids are very effective filtering in-phase signals of equal magnitude
- Helps keep RFI/EMI emissions within acceptable limits



MODEL CMT

> Current vs. DCR


MODEL CMT


|  | $\mathbf{H}$ <br> Nominal | $\mathbf{L}$ <br> Nominal | $\mathbf{W}$ <br> Nominal | $\mathbf{x}$ <br> Nominal | $\mathbf{y}$ <br> Nominal |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{1}$ | $1.150^{\prime \prime}$ | $1.200^{\prime \prime}$ | $0.615^{\prime \prime}$ | $0.800^{\prime \prime}$ | $0.400^{\prime \prime}$ |
| $\mathbf{2}$ | $1.250^{\prime \prime}$ | $1.375^{\prime \prime}$ | $0.825^{\prime \prime}$ | $0.900^{\prime \prime}$ | $0.600^{\prime \prime}$ |
| $\mathbf{3}$ | $1.700^{\prime \prime}$ | $1.712^{\prime \prime}$ | $0.925^{\prime \prime}$ | $1.200^{\prime \prime}$ | $0.700^{\prime \prime}$ |
| $\mathbf{4}$ | $2.225^{\prime \prime}$ | $2.000^{\prime \prime}$ | $1.105^{\prime \prime}$ | $1.500^{\prime \prime}$ | $0.900^{\prime \prime}$ |

## COMMON MODE TOROIDS-HORIZONTAL CMH SERIES

- Common mode toroids are very effective filtering in-phase signals of equal magnitude
- Helps keep RFI/\&MI emissions within acceptable limits


PC Mount Terminals (TyP4)

## Stand Off (TYP4)



MODEL CMH


MODEL CMH


MODEL CMH


|  | A Nominal |  | H Nominal | w Nominal | $\underset{\text { Nominal }}{\mathrm{x}}$ | y Nominal |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | N/A | $1.000{ }^{\prime \prime}$ | 0.625" | 0.085" | 0.300 " | 0.825" |
| 2 | N/A | 1.210" | 0.625" | 0.093" | $0.330 "$ | 1.052" |
| 3 | 0.170" | $1.700{ }^{\prime \prime}$ | 0.920" | $0.120 "$ | $0.500 "$ | 1.414" |
| 4 | 0.170" | 2.320 " | 1.100" | 0.120" | $0.500 "$ | 2.060" |

## PC MOUNT INDUCTORS IPC SERIES

These high current, compact inductors are good for RFI/EMI filtering in switching power supplies, power filter networks, and other RFI/EMI applications



MODEL IPC



## SWINGING CHOKES-TOROIDAL IST SERIES

Swinging chokes are well suited for applications requiring a known inductance change with changing current demands. Switching power supplies are a typical example


MODEL IST


MODEL IST

> Inductance and Current vs. Saturation


MODEL IST


|  | $\mathbf{H}$ <br> Nominal | $\mathbf{L}$ <br> Nominal | $\mathbf{W}$ <br> Nominal |
| :---: | :---: | :---: | :---: |
| $\mathbf{1}$ | 1.050 " | $0.500^{\prime \prime}$ | $0.500^{\prime \prime}$ |
| $\mathbf{2}$ | $1.350^{\prime \prime}$ | $0.500^{\prime \prime}$ | $0.850^{\prime \prime}$ |
| $\mathbf{3}$ | $1.730^{\prime \prime}$ | $0.500^{\prime \prime}$ | $0.850^{\prime \prime}$ |
| $\mathbf{4}$ | $1.950^{\prime \prime}$ | $0.500^{\prime \prime}$ | $1.050^{\prime \prime}$ |
| $\mathbf{5}$ | $2.500^{\prime \prime}$ | $0.500^{\prime \prime}$ | $1.400^{\prime \prime}$ |

## SWINGING CHOKES W/HEADER-TOROIDAL ISC SERIES

Same as swinging chokes but has a header for increased durability



MODEL ISC
Inductance and Current vs. Saturation


MODEL ISC


|  | $\mathbf{H}$ <br> Nominal | $\mathbf{L}$ <br> Nominal | $\mathbf{W}$ <br> Nominal | $\mathbf{X}$ <br> Nominal | $\mathbf{Y}$ <br> Nominal |
| :--- | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{1}$ | 1.150 " | $1.200^{\prime \prime}$ | $0.615^{\prime \prime}$ | $0.800^{\prime \prime}$ | $0.400^{\prime \prime}$ |
| $\mathbf{2}$ | $1.450^{\prime \prime}$ | $1.375^{\prime \prime}$ | $0.825^{\prime \prime}$ | $0.900^{\prime \prime}$ | $0.600^{\prime \prime}$ |
| $\mathbf{3}$ | $1.750^{\prime \prime}$ | $1.375^{\prime \prime}$ | $0.825^{\prime \prime}$ | $0.900^{\prime \prime}$ | $0.600^{\prime \prime}$ |
| $\mathbf{4}$ | $2.100^{\prime \prime}$ | $1.712^{\prime \prime}$ | $0.925^{\prime \prime}$ | $1.200^{\prime \prime}$ | $0.700^{\prime \prime}$ |
| $\mathbf{5}$ | $2.650 "$ | $2.000^{\prime \prime}$ | $1.105^{\prime \prime}$ | $1.500^{\prime \prime}$ | $0.900^{\prime \prime}$ |

## TOROIDAL SWITCHMODE INDUCTORS ISM SERIES

These toroids are good for power applications as used in switching power supplies


туpe B

MODEL ISM


MODEL ISM


MODEL ISM


|  |  | H | L | W | X | $y$ | CURRENT RATING |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | ISM-1 | .700" to 1.080" | .600" to .980" | .600" to .700" | .600" to .800" | . 250 " to .400" | 1A |
| W | ISM-2 | .850" to 1.900" | . 750 " to 1.800 " | . 600 " to $1.100 "$ | . 800 " to 1.500 " | . 400 " to .900" | 3 A |
|  | ISM-3 | . 950 " to 1.350 " | .850" to 1.250" | .600" to .800" | . 800 " to .900" | . 400 " to .600" | 5A |
| 2 | ISM-1 | .600" to .980" |  | . 275 " to $4775^{\prime \prime}$ |  |  | 1A |
| - | ISM-2 | .750" to 1.800" |  | .320" to .800" |  |  | 3A |
| $\underset{\sim}{2}$ | ISM-3 | . 850 " to 1.250" |  | . $425^{\prime \prime}$ to $.625^{\prime \prime}$ |  |  | 5A |

## CHIP INDUCTORS 1008 SERIES



## Design

- Wire wound, open coil on ceramic core with flat film cover
- Inductance range: 20 to 1200 nH

| ENVIRONMENTAL |  |
| :--- | :--- |
| Operating Temperature: | $-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ |
| Temperature Shock: | $-40^{\circ} \mathrm{C}(30 \mathrm{~min}$.$) to +85^{\circ} \mathrm{C}$ |
|  | $(30 \mathrm{~min}) ;$.10 cycles with 20 |
|  | second transitions |


| MECHANICAL |  |
| :---: | :---: |
| Resistance to Sold | $260^{\circ} \mathrm{C}+/-5^{\circ} \mathrm{C}$ with RMA solder flux; dip 10 to 11 seconds in ( $635 \mathrm{Sn} / 37 \mathrm{~Pb}$ ) solder |
| Random Vibration: | 6 Gs RMS or $0.04 \mathrm{G} / \mathrm{Hz}$ power spectral density; 10 to 2000 Hz for 15 minutes per each of 3 axes |
| Mechanical Shock: | One half sine pulse ( 8700 Gs for 0.3 milliseconds) 6 times per each of 3 axes |
| Shear (Push) Test: | 1000 mg shear force using dynamometer |
| Tape \& Reel: | 7100 per reel |

## Operating Life

- Tested 1000 hours at $+85^{\circ} \mathrm{C}$ at full rated current
- Contact Actown Electrocoil Inc. for details of testing and additional parameters.



## ORDERING CODE:



## SAFETY AGENCY APPROVALS

## Safety Agency Approvals

Actown's products can be designed to meet your specific safety agency requirements. We have designed and built products to comply with many different agencies, including UL, VDE, CSA, etc.

## Warranty

Actown Electrocoil Inc. warrants that the Products sold to Buyer hereunder will be free from defects in material and workmanship furnished by Actown and will conform, within normal commercial tolerances, to applicable specifications. This warranty shall apply only where Buyer has given Actown written notice of such defect or nonconformity within ninety (90) days after delivery of the Products by Actown and the warranty does not extend to any Product which has been subjected to abuse, misuse, neglect or accident, nor to any Product which has been repaired or altered by other than Actown. THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, DESCRIPTION, QUALITY PRODUCTIVENESS, OR OTHERWISE.

Part Number Anatomy


NOTES



OEM GROUP...TRANSFORMING THE FUTURETM

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